



Dart Aerospace Ltd.  
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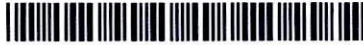
**D3536-35**  
**Job Sheet 177222**



Part No: D3536-35

Job Qty: 1/2 ea 21  
9-89

Part Name: Gasket Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/8/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev: A New Issue 07-02-14 JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 12 Ea  |            | 6/8/18   | 0.00      | 0.00    | Start Up Waterjet     |           | 18/05/18    |
| 100   | Waterjet           | 12 pcs |            | 6/8/18   | 0.00      | 0.52    | Waterjet1             |           | 18/05/18    |
| 110   | QC                 | 12 pcs |            | 6/8/18   | 0.00      | 0.00    | QC2 Waterjet-2        |           | 18/05/18    |
| 120   | QC                 | 12 pcs |            | 6/8/18   | 0.00      | 0.00    | QC8-2                 |           | MAY 18 2018 |
| 130   | Packaging          | 12 pcs |            | 6/8/18   | 0.00      | 0.00    | Packaging3            | FP001     | 18/05/18    |
| 140   | QC21-SA            | 12 Ea  |            | 6/8/18   | 0.00      | 0.00    | QC21                  |           | 18/05/18    |

Part Op 100 - 1-Cut as per Dwg D3536 Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - LOCATION : FP001

140 - QC21- Final Inspection - Work Order Release

DAS  
21  
9-89

MAY 22 2018

### Job BOM

| Part / Item | Component Name       | Quantity           | Operation             | Container |
|-------------|----------------------|--------------------|-----------------------|-----------|
| MNEO60S.063 | Neoprene Sheet 0.063 | 7.4400 sf (.62 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | MNEO60S.063    | 7        | 362       | 0         |

### Part Specifications

Specifications could not be found.

Plex 5/8/18 12:45 PM Dart.Gagnon.Michelle



**Container No: S070317**



**Part: D3536 – 35**

**Job No: 177222**

**Serial No/Batch: S070317**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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**Date: 05/10/18**

|                                            |  |                     |          |
|--------------------------------------------|--|---------------------|----------|
| <b>DART AEROSPACE LTD</b>                  |  | <b>Work Order:</b>  | 177222   |
| <b>Description:</b> Gasket                 |  | <b>Part Number:</b> | D3536-35 |
| <b>Inspection Dwg:</b> D3536 <b>Rev:</b> A |  | <b>Page 1 of 1</b>  |          |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 23.25             | +/-0.030      | 23.25            | 1      |        |                      |          |
| 19.75             | +/-0.030      | 19.75            | 1      |        |                      |          |
| 17.75             | +/-0.030      | 17.75            | 1      |        |                      |          |
| 14.25             | +/-0.030      | 14.25            | 1      |        |                      |          |
| 9.50              | +/-0.030      | 9.50             | 1      |        |                      |          |
| 4.75              | +/-0.030      | 4.75             | 1      |        |                      |          |
| 2.00              | +/-0.030      | 2.00             | 1      |        |                      |          |
| 6.00              | +/-0.030      | 6.00             | 1      |        |                      |          |
| 6.75              | +/-0.030      | 6.75             | 1      |        |                      |          |
| 0.30              | +/-0.030      | 0.30             | 1      |        |                      |          |
| 0.30              | +/-0.030      | 0.30             | 1      |        |                      |          |
| 1.89              | +/-0.030      | 1.89             | 1      |        |                      |          |
| Ø0.19             | +0.005/-0.001 | 0.19             | 1      |        |                      |          |
| 0.063             | +/-0.010      | 0.060            | 1      |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |
|                   |               |                  |        |        |                      |          |

|                     |          |                    |  |                            |     |
|---------------------|----------|--------------------|--|----------------------------|-----|
| <b>Measured by:</b> | DL       | <b>Audited by:</b> |  | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b>        | 18/05/10 | <b>Date:</b>       |  | <b>Date:</b>               | N/A |

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 07.03.14 | New Issue | KJ/JLM     |          |